

# Allied **RIGID**

Quality, Long Lasting Steel Conduit

## *Heavy Duty*



Allied Rigid is precision manufactured for dependable, long-lasting value and protection for the electrical raceway system. Allied Rigid also provides radiation protection, magnetic shielding and resists impact.

## *Kwik-Couple® RIGID*



Allied's patented\* Kwik-Couple cuts threaded conduit installation time and cost significantly. Kwik-Couple comes installed right on the conduit or elbows, right where you need it. Just line up the ends, spin the coupling forward onto the next piece and wrench tighten. It's that easy!

\*U.S. Patent Numbers 4258936,4547004.

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# Allied **RIGID** Specifications

## PROVIDES FULL ELECTRICAL SYSTEM PROTECTION

Allied RIGID is precision manufactured for dependable, long-lasting value and protection for the electrical raceway system.

Manufactured from high-strength steel, Allied RIGID combines damage-resistant strength with ductility to assure easy bending, cutting and joining. It also provides smooth, continuous raceways for fast wire-pulling. No need to worry about damage to the conduit system even when pulling through multiple 90° bends.

Allied RIGID is hot-dipped galvanized inside and out. It is top-coated with a compatible organic layer to inhibit white rust and increase corrosion resistance.

Allied RIGID is impact and crush resistant for maximum conductor protection.

The 3/4" taper NPT threads (ANSI B1.20.1) are full cut and hot galvanized after cutting. Color-coded end-cap thread protectors keep the threads clean and sharp and also provide instant trade size recognition. Even-inch sizes are color-coded blue, 1/2-inch sizes are black, and 1/4-inch sizes are red.

## EMI SHIELDING

Allied RIGID greatly reduces electromagnetic fields, effectively shielding computers and sensitive electronic equipment from the electromagnetic interference caused by power distribution systems. For further information, visit our website for a free download of the GEMI (Grounding and Electromagnetic Interference) analysis software and related research papers.

## FULL CODES AND STANDARDS COMPLIANCE

Allied RIGID is U.L. listed and is recognized by the National Electrical Code. It meets Underwriters Laboratories Safety Standard U.L. 6. and is manufactured to ANSI C80.1, both of which have been adopted as Federal Specifications in lieu of WWC 581. Allied RIGID is recognized as an equipment grounding conductor by NEC Article 250. Documentation for compliance with NEC Article 250 is available from Allied.

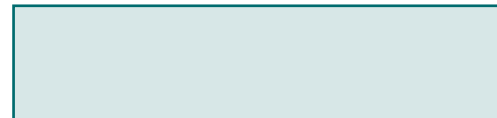
Installation of Rigid Metal Conduit shall be in accordance with the National Electrical Code and U.L. General Information card #DYIX.

Master bundles conform to NEMA standard RN2.

## SPECIFICATION DATA

RIGID Metal Conduit shall be hot-dip galvanized steel equal to that manufactured by Allied Tube & Conduit Corporation. Threads shall be hot galvanized after cutting. RIGID shall be produced in accordance with U.L. Safety Standard #6 and ANSI C80.1 and shall be listed by a nationally recognized

testing laboratory with follow-up service. Where **Kwik-Couple RIGID** is used it shall also meet U.L. Safety Standard #514-B. It is noted that these U.L. standards have been adopted by the federal government and separate military specifications no longer exist.



## Weights and Dimensions for Galvanized Rigid Tubing

Trade Size Designator		Approx. Wt. * Per 100 Ft. (30.5M)		Nominal Outside Diameter <sup>1</sup>		Nominal Wall Thickness		Quantity In Master Bundle	
U.S.	Metric	lb.	kg	in.	mm	in.	mm	ft.	m
1/2	16	82	37.2	0.840	21.3	0.104	2.60	2500	762.5
3/4	21	109	49.4	1.050	26.7	0.107	2.70	2000	610.0
1	27	161	73.0	1.315	33.4	0.126	3.20	1250	381.3
1-1/4	35	218	98.9	1.660	42.2	0.133	3.40	900	274.5
1-1/2	41	263	119.3	1.900	48.3	0.138	3.50	800	244.0
2	53	350	158.7	2.375	60.3	0.146	3.70	600	183.0
2-1/2	63	559	253.5	2.875	73.0	0.193	4.90	370	112.9
3	78	727	329.7	3.500	88.9	0.205	5.20	300	91.5
3-1/2	91	880	399.1	4.000	101.6	0.215	5.50	250	76.3
4	103	1030	467.1	4.500	114.3	0.225	5.70	200	61.0
5	129	1400	634.9	5.563	141.3	0.245	6.20	150	45.8
6	155	1840	834.5	6.625	168.3	0.266	6.80	100	30.5

<sup>1</sup> For more information only; not a spec requirement.

NOTE: Length = 10 ft. (3.05m) with a tolerance of +/- .25" (6.35mm).

\* NEMA Standard

## Weights and Dimensions for Kwik-Couple Rigid

Trade Size Designator		Approx. Wt. Per 100 Ft. (30.5M)		Nominal Outside Diameter <sup>1</sup>		Nominal Wall Thickness <sup>2</sup>		Quantity In Master Bundle	
U.S.	Metric	lb.	kg	in.	mm	in.	mm	ft.	m
2-1/2	63	559	253.5	2.875	73.0	0.193	4.90	400	122.0
3	78	727	329.7	3.500	88.9	0.205	5.20	300	91.5
3-1/2	91	880	399.1	4.000	101.6	0.215	5.50	250	76.3
4	103	1030	467.1	4.500	114.3	0.225	5.70	200	61.0

<sup>1</sup>Outside diameter tolerances: +/- .025 in. (.64mm) <sup>2</sup>For more information only; not a spec requirement.

